



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	852	5033A 5	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 3628317 AND I	
1	852	5033A11	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 3628318 THRL	
1	852	5264A 5	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 3751850 THRL	
1	852	5574A 1	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 4121435 THRL	
1	852	6191A 1	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 4403387 THRL	
1	852	6431A 1	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 4602012 AND I	
1	852	5604A 3	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 4121434 AND I	
1	852	5595A 3	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 4121435 THRL	
1	852	6068A 3	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 4403387 THRL	
1	852	6451A 3	CYLINDER BLOCK AND CRANKCASE	1	UNITED STATES 4602012 AND I	
2	1134	3197A 1	END CAP ASSEMBLY, UPPER	1		
3	26	29476	OIL SEAL, END CAP	1		
4	25	47254	"O" RING	1		2,3,4
5	15	47248A 1	SHIM, END CAP TO CRANKCASE	AR		
6	10	30225	SCREW, END CAP MOUNTING (1	4		
7	1148	4594A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3751849 AND I	
7	1148	5410A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 3751850 AND I	
8	21	56011A 2	CHECK VALVE ASSEMBLY, ENC	1	UNITED STATES 3751849 AND I	
9	26	29476	OIL SEAL, END CAP	2		
10	25	32546	"O" RING, END CAP	1		2,3,4
11	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		
12	10	30225	SCREW, END CAP MOUNTING (1	3		
13		64944	COVER, WATER JACKET - CYLIN	1	UNITED STATES 4121434 AND I	
14	27	60475	GASKET, WATER JACKET COVER	1	UNITED STATES 4121434 AND I	2,4
13		71808	COVER, WATER JACKET - CYLIN	1	UNITED STATES 4121435 AND I	
14	27	72142	GASKET, WATER JACKET COVER	1	UNITED STATES 4121435 AND I	3
15	10	53167	SCREW, WATER JACKET COVER	23		
16	12	70132	WASHER, WATER JACKET COVER	23		
17	27	60476	GASKET, CYLINDER BLOCK TO E	1		2,3,4
18		75778	PLATE, BAFFLE - EXHAUST MAN	1		
19	27	60477	GASKET, BAFFLE PLATE TO EXH	1		2,3,4
20		60431	COVER, EXHAUST MANIFOLD	1		
21	10	53576	SCREW, MANIFOLD COVER MOL	24		
22	22	32802	PLUG, PIPE - EXHAUST MANIFOL	1	UNITED STATES 3751850 AND I	
23	1023	5070	COVER, CYLINDER BLOCK	1		
24	27	64940	GASKET, CYLINDER BLOCK COV	1		2,3,4
25	10	21091	SCREW, CYLINDER BLOCK COVE	16	UNITED STATES 4121434 AND I	
26	11	46887	NUT, COVER MOUNTING SCREW	16	UNITED STATES 4121434 AND I	
25	10	53556	SCREW, CYLINDER BLOCK COVE	16	UNITED STATES 4121435 AND I	
27	22	32802	PLUG, PIPE - CYLINDER BLOCK C	1	UNITED STATES 3751849 AND I	
28		27440	BRACKET, MOUNT SUPPORT, C	1		